



Tippmann Monthly Newsletter

November 2009

Featured Clicker Customer

Dave Jeffery
Impact Picks

1685 Selby Ave
 St. Paul, MN. 55104



For general discussion, please explain your product line in as much detail as you would like.

We are a guitar pick manufacturer. With as many different guitar player's styles and techniques out there today, there are guitar picks for all of us. *Impact Picks* are a tough, flexible, crack resistant pick, textured with our unique Micro-Grip surface that will help

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Holiday Special

"The BOSS" HAND STITCHER
 Sew Leather up to 3/4" Thick

\$1,195

Tippmann Propane Hammer

If you haven't seen the Propane Hammer

Check it out at:

<http://www.PropaneHammer.com>.



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you "Play Like You Mean It" and last longer than you can keep them in your pocket.

The Clicker 700 is used to rule cut our guitar pick packaging labels that are attached to the guitar pick packs.

As a small business guitar pick manufacturer, we are always looking for a way to keep our overhead down especially in this economy. We found the Clicker 700 to be cost effective and quite functionally sound for our label cutting needs. Light, self leveling and it's quite operation makes this addition to our shop a really nice asset.

What were the most important features you were looking for in a die cutting press?

The press had to be very portable, air operated and powerful enough to cut out at least 8 labels at a time.

Modified with a table that has linear slides, it makes it easy for us to load and unload the labels after cutting. This was the perfect clicker press for this operation. We cut out 8 labels at a time. The labels are made of 20# paper and laminated with a 5mil foil on each side before cutting. It doesn't take up any space to speak of, is easy to move and can be operated anywhere there is an air supply.

I would like to add www.mathias-die.com is the vendor that has built the rule dies for me that run in the Tippmann Clicker 700. They are an outstanding manufacturer of rule dies and other extended services in this industry and have helped me in designing the tools that best fit in my Tippmann Clicker.

To check out more pictures of Dave's modified press go to www.tippmannindustrial.com/novnl2009.php

To check out Impact Picks go to

<http://impactpicks.com/>

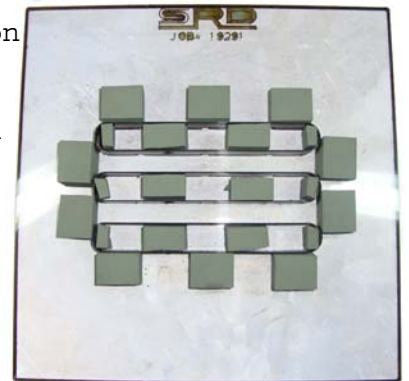
Types of Dies

Steel Rule dies

are thin blade steel dies mounted in wood or plastic with ejection foam.



Steel rule dies are the most popular and are used on thin material one layer at a time.



Forged dies

are feed-through dies and can cut up to 3/4" thick stacks of material.



Clicker dies are thick blade welded steel dies. These dies are not mounted and are similar to the forged dies but not feed through. These dies can have punches and inside cuts.

